



Pella[®] 450 Series Wood Windows and Patio Doors

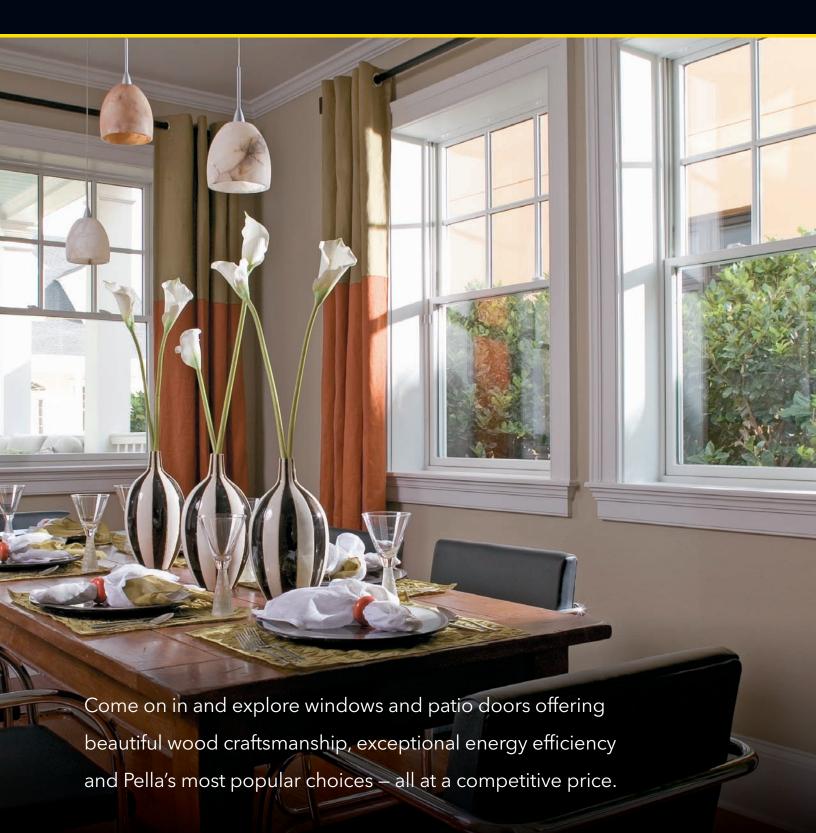


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Pella 450 Series double-hung windows with Traditional Simulated-Divided-Light grilles are right at home in replacement, remodeling and new construction projects.

A CONTRACTOR

The Pine interiors of a Pella 450 Series sliding patio door surrounded by awning and fixed windows create a room that's as naturally beautiful as the view outside.



The beauty of wood at a competitive price. Pella[®] 450 Series products offer you our most popular features, including the natural beauty of wood with low-maintenance aluminum-clad exteriors. So start here for windows and patio doors that give your home more style and better energy efficiency – and make your life easier every day.



wнy снооse Pella® 450 Series

Wood Windows and Patio Doors



LOW-MAINTENANCE WOOD

PELLA QUALITY FEATURES

Beautifully crafted, priced competitively.

Pella 450 Series products offer many of the features found on our premium wood

lines and cost less. You get beautiful wood interiors. Low-maintenance EnduraClad® exteriors. Fold-away casement window handles. A wide range of standard and special sizes, shapes and styles. And a choice of eight exterior cladding colors.

Our most popular options. Pella can stain, paint or prime the wood interiors of your Pella products for you. If you want the look of individual windowpanes, you can choose from several grille types and patterns. Beautiful, low-maintenance exteriors.

Our strong wood frames with aluminum-clad exteriors arrive with the added protection of our durable EnduraClad finish in the color of your choice.

Exceptional wood protection. Pella

EnduraGuard® wood protection provides advanced protection against the effects of moisture, decay, stains from mold and mildew – as well as termite damage.





The look of individual windowpanes to fit your

home's style. You have the choice of three distinctive grille types in a variety of patterns and finishes, including Simulated-Divided-Light grilles bonded to the interior and exterior glass, removable roomside wood grilles or permanent grilles-between-the-glass.

They'll think you hired an architect.

Special Shape windows and factory-assembled combinations of windows can make a unique design statement for less than the cost of a custom window.

EXCEPTIONAL ENERGY EFFICIENCY

Lower your heating and cooling costs.



ENERGY STAR® performance.

Pella® 450 Series windows and doors offer you the energyefficient options that will meet or exceed ENERGY STAR guidelines in all 50 states.* You'll enjoy lower heating and cooling costs and a more comfortable home year round.

The right glass choice for your climate.

Pella's InsulShield[®] Low-E Glass Collection – featuring Pella's most innovative and energy-saving choices – is designed to fit a variety of specific needs.

* Some Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

PELLA® 450 SERIES WOOD WINDOWS

Our most popular styles are as beautiful as they are functional.



Double-Hung Windows

Double-hung windows offer efficient ventilation – both upper and lower sashes open.

Years of smooth, effortless operation. Our Advanced Balance System helps ensure your window will open and close easily.

A tighter seal against the elements. Pella's cam-action locks pull the sashes against the weatherstripping. Goodbye, drafts!

Easier cleaning. Both sashes tilt in – making it easy to clean the exterior glass from inside your home. (Just another popular feature invented by Pella.)







Casement and Awning Windows

Coveted for their clean, uncluttered views and effortless operation – they glide open and shut with the turn of one easy-to-operate handle.

Years of smooth openings and closings. Steel operating arms and hinges resist rust and corrosion.

More convenient handle design. Fold-away handle won't get in the way of roomside window treatments.

Simple to operate. Unison Lock System secures the window in two places with one easy-to-reach handle.

Easier cleaning. Sash moves toward the center, leaving room to clean the exterior glass from inside your home.



Bay or Bow Windows

More than just windows, they're combinations of windows that reach out into the world and expand your living space and your view.

The right fit for your home. Pella offers bay or bow windows in a variety of standard and custom sizes and angles.^{*}

Extra comfort and charm. Pella[®] 450 Series bay or bow windows are available with beautiful wood headboards and cozy insulated seatboards.

Easier installation. Many Pella bay or bow windows come ready to be installed – so no extra time is needed for assembly.







Combination, Fixed and Special Shape Windows and Doors

Window and door combinations are two or more windows or doors joined together to add character to your home's design.

Mix and match. Start with any Pella 450 Series window or patio door, then add more Pella 450 Series products next to, above or below it to create a combination that reflects your personal style.

Create a custom look. Assembling a variety of standard window styles makes a design statement for less than the cost of a custom window.

Virtually endless design possibilities. Special Shape windows are available in curves and angles to add architectural interest and natural light.

PELLA® 450 SERIES WOOD PATIO DOORS

There's one to fit your home's style. And your lifestyle.



Since they don't swing, sliding patio doors require less floor space. From the dining room to the bedroom, they're the right fit because you can place furniture nearby.

Easy operation. Convenient thumblock allows you to open and close the door with one hand.

Better draft protection. Pella's unique design puts the sliding panel on the outside. So when the wind blows against it, it creates a tighter seal.

Extra convenience. The optional footbolt can hold the door open about 3" for ventilation.

More light and a clearer view. Optional top-hung sliding screen door is made from Pella's high-transparency InView[™] screen*.







Hinged Patio Doors

Hinged patio doors swing open and closed to make coming and going easy.

Stunning design and functional passages. Choose one movable and one fixed door that can hinge from the center or a single door for simple elegance.

Added security and peace of mind. Advanced multipoint locking system secures the door at the top, middle and bottom for more peace of mind.

More fresh air. Optional hinged screen* doors are available to match your patio door's EnduraClad® exterior finish color and feature Pella's high-transparency InView screen.

* Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

PELLA HAS THE RIGHT GLASS FOR YOUR HOME

Increases your comfort. And helps reduce your heating and cooling costs.



Low-E Glass Collection ¹ Energy performance. Pella's InsulShield® Low-E Glass Collection offers our most innovative and energy-saving choices – and is designed to meet a variety of specific needs. Whatever your climate, we make it easy to choose the glass that's just right for you.		KEEPS OUT KEEPS HEAT IN	KEEPS COOL IN		
NaturalSun Low-E Insulating Glass with Argon ²	AdvancedComfort Low-E Insulating Glass with Argon ²	Advanced Low-E Insulating Glass with Argon ²	SunDefense™ Low-E Insulating Glass with Argon ² EXTREME HEAT		
BEST USE: Extremely cold climates. Provides excellent insulation to help keep the most extreme cold out, while allowing the sun's heat to flow in and warm your home. • Two panes of glass with Low-E thermal protection and argon ² between the panes. Blocks 69% of the sun's ultraviolet rays.	 BEST USE: Northern U.S. climates. Unique Low-E technology delivers balanced insulation from colder winters and moderate summers. Two panes of glass with AdvancedComfort Low-E protection and insulating argon² between the panes. Blocks 85% of the sun's ultraviolet rays. 	 BEST USE: Most climates. A popular choice because it insulates well from the cold and heat. Two panes of glass with multiple layers of Low-E protection and argon² between the panes. Blocks 84% of the sun's ultraviolet rays. 	BEST USE: Hot, sunny climates. Allows in more visible light and provides a clear view, while helping to block the heat of the sun. • Two panes of glass, multiple layers of Low-E solar protection and argon ² between the panes. Blocks 94% of the sun's ultraviolet rays.		
ADDITIONA	AL ENERGY-EFFICIENT GLAS	S OPTIONS ¹ FOR YOUR SPEC	CIFIC NEEDS		
Privacy Obscure insulating	Obscure insulating glass is ideal for intimate spaces such as the bathroom or bedroom. The textured surface lets the sun shine in while obscuring the view.				

Glare	Gray-, Green- or Bronze-tinted Advanced Low-E and Gray Low-E insulating glass with argon ² provides effective glare control without the discomfort of heat-absorbing glass or the visual disruptions of highly reflective glass.
Safety	Tempered glass is four times stronger than regular glass, and if the glass fractures, it will break into very small particles, not sharp pieces.

Pella* 450 Series products offer the energy-efficient options that will meet or exceed ENERGY STAR* guidelines in all 50 states.³



² Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.

³ Some Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

FEATURES AND OPTIONS

Personalize your windows and doors with our most requested design choices.

Visit pella.com/pella-450-series to see the complete list of features and options available on Pella® 450 Series products.



SCREENS



Vivid View screens allow in 29% more light and 21% more airflow.² InView screens let in 14% more light and 8% more airflow² – plus, they're the standard option on all Pella 450 Series wood windows and patio doors.

HARDWARE



Double-Hung Window Cam-Action Sash Lock



Casement and Awning Fold-Away Window Crank



Hardware Finishes



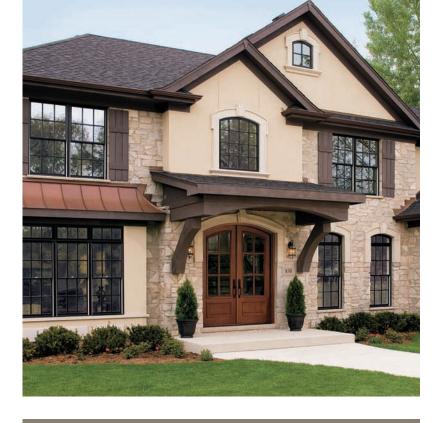
Hinged patio door hardware not available in Champagne and White.

1 Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

2 Screen cloth airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

³ On hinged patio doors, Endura Hardware Collection offers superior corrosion resistance with a 10-year warranty. See written warranty for complete details at pella.com/warranty.

⁴ Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.



GRILLE PATTERNS





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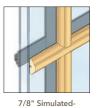
Cross

9-Lite Prairie

Traditional

Top Row

Permanent



Divided-Light Grilles



3/4" Aluminum Grilles-Between-the-Glass

3/4" Roomside Wood Grilles

Removable

Custom (equally divided)

GRILLES-BETWEEN-THE-GLASS INTERIOR COLORS⁵



Pella[®] 450 Series Features and Options

Features and Options					
CLASS	Insul Shield				
GLASS InsulShield* Low-E Glass Collection					
Advanced Low-E insulating glass with argon*	0				
AdvancedComfort double-pane glass with argon*	0				
SunDefense™ Low-E insulating glass with argon*	0				
NaturalSun Low-E insulating glass with argon*	0				
Additional Energy-Efficient Glass Options					
Clear insulating glass with argon*	0				
Gray-, Bronze- or Green-tinted glass with argon**	0				
Optional high-altitude InsulShield Low-E insulating glass does not contain argor	0				
** Not available with blinds-between-the-glass on sliding patio doors.					
EXTERIOR/INTERIOR FINISHES					
EnduraClad* aluminum exterior	S				
Unfinished Pine interior	S				
Prefinished paint or primed interior	0				
Prefinished stain (Pine)	0				
ENDURACLAD EXTERIOR COLORS	C.				
Standard colors (White, Tan or Brown) Feature colors	S O*				
* Available in Poplar White, Putty, Hartford Green, Brick Red or Black only.	0				
HARDWARE FINISHES					
Windows and sliding patio doors					
Champagne, White or Brown	S				
Bright Brass*, Satin Nickel* or Oil-Rubbed Bronze**	0				
Exterior handle matches EnduraClad exterior finish color (patio	doors) S				
Hinged patio doors					
Bright Brass*	S				
Brown, Satin Nickel*, Oil-Rubbed Bronze**, Antique Brass or Chrome	0				
 * Endura Hardware Collection on hinged patio doors offers superior corrosion with a 10-year warranty. See written warranty for complete details at pella.co ** Off black Parents of the set of the test of the set of th	om/warranty.				
** Oil-Rubbed Bronze is a living finish that will develop its own unique patina with u	ISE.				
SASH LOCKS/SASH LIFTS					
Surelock* System with Unison Lock System* (casement and awning win	ndows) S S				
Cam-action locks (double-hung windows) Sash lifts (sold separately for double-hung windows)	0				
* Unison Lock System is standard on casement and awning windows over 29'					
or wide, respectively. Dual sash locks and lifts are standard on large window	vs.				
EASY-CLEAN FEATURES					
Clean exterior glass from inside (casement, awning and double-hung win					
Both sashes tilt at the bottom (double-hung windows)	S				
HINGES Match handle finish color (in-swing doors)	0				
Hinged patio door multipoint locking system	S				
Sliding patio door single-point locking system	S				
PERMANENT GRILLES*					
7/8" Simulated-Divided-Light grilles (wood roomside and EnduraClad ex	xterior) O				
3/4" aluminum grilles-between-the-glass**	0				
 * Grille patterns offered may vary per product. See your local Pella sales repre for availability. 	esentative				
** Appearance of exterior grille color may vary depending on the Low-E insula	ating glass selection.				
REMOVABLE GRILLES*					
3/4" grilles (wood roomside only, no exterior)	0				
* Grille patterns offered may vary per product. See your local Pella sales repre for availability.	esentative				
SCREENS*					
Window					
InView™ flat screen	S				
Vivid View* high-transparency flat screen	0				
Hinged patio door					
Exterior InView flat screen door (matches exterior color)	0				
Sliding patio door					
Top-hung InView flat screen door	0				
* Warning: Use caution when children or pets are around open windows and door Screens are not designed to retain children or pets.	ors.				

(S) Standard (O) Optional

⁵ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection. ⁶ Only available with same colors on interior and exterior.



A commitment to care for our world.

When we're making our energy-efficient windows and doors – and even when we're not – Pella is protecting our environment in communities across the country through forest stewardship, pollution prevention, waste management and other important green initiatives. Not only because it's good for business. But because it's the right thing to do. And, frankly, it's just part of the way we've always done things at Pella. When you choose Pella[®] windows and doors, you're making an environmentally responsible purchase you can feel good about.

Want to learn more about Pella windows and doors? Call us at 866-209-4260 or visit pella.com.



Always read the Pella warranties before purchasing or installing Pella products. See written warranties for complete details, including specific labor and component warranty periods, at pella.com/warranty



Pella Corporation is a proud volunteer partner in the U.S. Environmental Protection Agency and the Department of Energy's ENERGY STAR* program to promote the use of high-efficiency products.







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